

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: APRIL 1-30, 2024



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 7.929	\$ 1.520	\$ 0.203	\$ 20.225	\$ 12.000	\$ 3.805	\$ 0.988	
Surcharge Applied	\$ 5.929	\$ 1.170	\$ 0.139	\$ 17.225	\$ 3.500	\$ 3.055	\$ 0.338	
304L	\$ / Lb.	\$ 0.593	\$ 0.222	\$ 0.095	\$ -	\$ -	\$ -	\$ 1.1413
309 SS	\$ / Lb.	\$ 0.800	\$ 0.269	\$ 0.084	\$ -	\$ -	\$ -	\$ 1.4252
310 SS	\$ / Lb.	\$ 1.215	\$ 0.293	\$ 0.070	\$ -	\$ -	\$ -	\$ 1.9227
316 SS	\$ / Lb.	\$ 0.711	\$ 0.199	\$ 0.091	\$ 0.431	\$ -	\$ -	\$ 1.7513
316 Ti	\$ / Lb.	\$ 0.711	\$ 0.199	\$ 0.091	\$ 0.431	\$ 0.025	\$ -	\$ 1.7800
321 SS	\$ / Lb.	\$ 0.623	\$ 0.211	\$ 0.094	\$ -	\$ -	\$ -	\$ 1.1610
409 SS	\$ / Lb.	\$ 0.030	\$ 0.137	\$ 0.121	\$ -	\$ 0.018	\$ -	\$ 0.4333
430 SS	\$ / Lb.	\$ -	\$ 0.199	\$ 0.112	\$ -	\$ -	\$ -	\$ 0.4401
A286	\$ / Lb.	\$ 1.512	\$ 0.173	\$ 0.074	\$ 0.238	\$ 0.074	\$ -	\$ 2.4979
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.030	\$ 0.211	\$ 0.112	\$ -	\$ 0.023	\$ -	\$ 0.5155
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.211	\$ 0.113	\$ -	\$ 0.021	\$ -	\$ 0.4794
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.338	\$ 0.4717
Carp 20	\$ / Lb.	\$ 2.075	\$ 0.234	\$ 0.048	\$ 0.534	\$ -	\$ 0.107	\$ 3.5842
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.055	\$ -	\$ 3.6506
Inc 600	\$ / Lb.	\$ 4.269	\$ 0.181	\$ 0.013	\$ -	\$ -	\$ -	\$ 5.2982
Inc 601	\$ / Lb.	\$ 3.587	\$ 0.269	\$ 0.017	\$ -	\$ -	\$ 0.008	\$ 4.6159
Monel 400	\$ / Lb.	\$ 3.913	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.947	\$ 5.7664
Ni200	\$ / Lb.	\$ 5.899	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 6.9802
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.902	\$ 3.4719
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.994	\$ 3.5791
BRAZE POWDER	\$ / Lb.	\$ 4.269	\$ 0.181	\$ 0.013	\$ -	\$ -	\$ -	\$ 5.2982

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx