

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: MARCH 1-31, 2024



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 7.270	\$ 1.440	\$ 0.233	\$ 19.626	\$ 12.000	\$ 3.782	\$ 0.995	
Surcharge Applied	\$ 5.270	\$ 1.090	\$ 0.169	\$ 16.626	\$ 3.500	\$ 3.032	\$ 0.345	
304L	\$ / Lb.	\$ 0.527	\$ 0.207	\$ 0.116	\$ -	\$ -	\$ -	\$ 1.0407
309 SS	\$ / Lb.	\$ 0.711	\$ 0.251	\$ 0.102	\$ -	\$ -	\$ -	\$ 1.2909
310 SS	\$ / Lb.	\$ 1.080	\$ 0.273	\$ 0.086	\$ -	\$ -	\$ -	\$ 1.7292
316 SS	\$ / Lb.	\$ 0.632	\$ 0.185	\$ 0.111	\$ 0.416	\$ -	\$ -	\$ 1.6185
316 Ti	\$ / Lb.	\$ 0.632	\$ 0.185	\$ 0.111	\$ 0.416	\$ 0.025	\$ -	\$ 1.6471
321 SS	\$ / Lb.	\$ 0.553	\$ 0.196	\$ 0.115	\$ -	\$ -	\$ -	\$ 1.0572
409 SS	\$ / Lb.	\$ 0.026	\$ 0.128	\$ 0.148	\$ -	\$ 0.018	\$ -	\$ 0.4193
430 SS	\$ / Lb.	\$ -	\$ 0.185	\$ 0.137	\$ -	\$ -	\$ -	\$ 0.4227
A286	\$ / Lb.	\$ 1.344	\$ 0.161	\$ 0.090	\$ 0.229	\$ 0.074	\$ -	\$ 2.2667
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.026	\$ 0.196	\$ 0.136	\$ -	\$ 0.023	\$ -	\$ 0.4934
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.196	\$ 0.138	\$ -	\$ 0.021	\$ -	\$ 0.4613
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.345	\$ 0.4494
Carp 20	\$ / Lb.	\$ 1.844	\$ 0.218	\$ 0.059	\$ 0.515	\$ -	\$ 0.106	\$ 3.2553
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.032	\$ -	\$ 3.5936
Inc 600	\$ / Lb.	\$ 3.794	\$ 0.169	\$ 0.016	\$ -	\$ -	\$ -	\$ 4.7020
Inc 601	\$ / Lb.	\$ 3.188	\$ 0.251	\$ 0.020	\$ -	\$ -	\$ 0.008	\$ 4.1020
Monel 400	\$ / Lb.	\$ 3.478	\$ -	\$ 0.004	\$ -	\$ -	\$ 0.940	\$ 5.2200
Ni200	\$ / Lb.	\$ 5.243	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 6.1831
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.880	\$ 3.4163
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.971	\$ 3.5227
BRAZE POWDER	\$ / Lb.	\$ 3.794	\$ 0.169	\$ 0.016	\$ -	\$ -	\$ -	\$ 4.7020

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx