

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: FEBRUARY 1-29, 2024



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.321	\$ 1.440	\$ 0.238	\$20.112	\$12.000	\$ 3.852	\$ 0.990	
Surcharge Applied		\$ 5.321	\$ 1.090	\$ 0.174	\$17.112	\$ 3.500	\$ 3.102	\$ 0.340	
304L	\$ / Lb.	\$ 0.532	\$ 0.207	\$ 0.119	\$ -	\$ -	\$ -	\$ -	\$ 1.0175
309 SS	\$ / Lb.	\$ 0.718	\$ 0.251	\$ 0.105	\$ -	\$ -	\$ -	\$ -	\$ 1.2693
310 SS	\$ / Lb.	\$ 1.091	\$ 0.273	\$ 0.088	\$ -	\$ -	\$ -	\$ -	\$ 1.7112
316 SS	\$ / Lb.	\$ 0.639	\$ 0.185	\$ 0.114	\$ 0.428	\$ -	\$ -	\$ -	\$ 1.6105
316 Ti	\$ / Lb.	\$ 0.639	\$ 0.185	\$ 0.114	\$ 0.428	\$ 0.025	\$ -	\$ -	\$ 1.6391
321 SS	\$ / Lb.	\$ 0.559	\$ 0.196	\$ 0.118	\$ -	\$ -	\$ -	\$ -	\$ 1.0342
409 SS	\$ / Lb.	\$ 0.027	\$ 0.128	\$ 0.152	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.3915
430 SS	\$ / Lb.	\$ -	\$ 0.185	\$ 0.141	\$ -	\$ -	\$ -	\$ -	\$ 0.3942
A286	\$ / Lb.	\$ 1.357	\$ 0.161	\$ 0.093	\$ 0.236	\$ 0.074	\$ -	\$ -	\$ 2.2598
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.027	\$ 0.196	\$ 0.140	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4651
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.196	\$ 0.142	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4328
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.340	\$ 0.4105
Carp 20	\$ / Lb.	\$ 1.862	\$ 0.218	\$ 0.061	\$ 0.530	\$ -	\$ 0.109	\$ -	\$ 3.2656
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.102	\$ -	\$ 3.6417
Inc 600	\$ / Lb.	\$ 3.831	\$ 0.169	\$ 0.017	\$ -	\$ -	\$ -	\$ -	\$ 4.7127
Inc 601	\$ / Lb.	\$ 3.219	\$ 0.251	\$ 0.021	\$ -	\$ -	\$ 0.008	\$ -	\$ 4.1061
Monel 400	\$ / Lb.	\$ 3.512	\$ -	\$ 0.004	\$ -	\$ -	\$ 0.961	\$ -	\$ 5.2519
Ni200	\$ / Lb.	\$ 5.294	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 6.2098
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.946	\$ -	\$ 3.4603
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.039	\$ -	\$ 3.5691
BRAZE POWDER	\$ / Lb.	\$ 3.831	\$ 0.169	\$ 0.017	\$ -	\$ -	\$ -	\$ -	\$ 4.7127

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx