

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: JANUARY 1-31, 2024



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 7.970	\$ 1.530	\$ 0.218	\$ 17.798	\$ 12.000	\$ 3.718	\$ 0.990	
Surcharge Applied	\$ 5.970	\$ 1.180	\$ 0.154	\$ 14.798	\$ 3.500	\$ 2.968	\$ 0.340	
304L	\$ / Lb.	\$ 0.597	\$ 0.224	\$ 0.106	\$ -	\$ -	\$ -	\$ 1.0981
309 SS	\$ / Lb.	\$ 0.806	\$ 0.271	\$ 0.093	\$ -	\$ -	\$ -	\$ 1.3827
310 SS	\$ / Lb.	\$ 1.224	\$ 0.295	\$ 0.078	\$ -	\$ -	\$ -	\$ 1.8821
316 SS	\$ / Lb.	\$ 0.716	\$ 0.201	\$ 0.101	\$ 0.370	\$ -	\$ -	\$ 1.6372
316 Ti	\$ / Lb.	\$ 0.716	\$ 0.201	\$ 0.101	\$ 0.370	\$ 0.025	\$ -	\$ 1.6659
321 SS	\$ / Lb.	\$ 0.627	\$ 0.212	\$ 0.104	\$ -	\$ -	\$ -	\$ 1.1178
409 SS	\$ / Lb.	\$ 0.030	\$ 0.138	\$ 0.134	\$ -	\$ 0.018	\$ -	\$ 0.3879
430 SS	\$ / Lb.	\$ -	\$ 0.201	\$ 0.124	\$ -	\$ -	\$ -	\$ 0.3939
A286	\$ / Lb.	\$ 1.522	\$ 0.174	\$ 0.082	\$ 0.204	\$ 0.074	\$ -	\$ 2.4199
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.030	\$ 0.212	\$ 0.124	\$ -	\$ 0.023	\$ -	\$ 0.4697
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.212	\$ 0.125	\$ -	\$ 0.021	\$ -	\$ 0.4334
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.340	\$ 0.4115
Carp 20	\$ / Lb.	\$ 2.090	\$ 0.236	\$ 0.054	\$ 0.459	\$ -	\$ 0.104	\$ 3.4557
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.968	\$ -	\$ 3.4867
Inc 600	\$ / Lb.	\$ 4.299	\$ 0.183	\$ 0.015	\$ -	\$ -	\$ -	\$ 5.2744
Inc 601	\$ / Lb.	\$ 3.612	\$ 0.271	\$ 0.018	\$ -	\$ -	\$ 0.007	\$ 4.5875
Monel 400	\$ / Lb.	\$ 3.940	\$ -	\$ 0.004	\$ -	\$ 0.920	\$ -	\$ 5.7051
Ni200	\$ / Lb.	\$ 5.941	\$ -	\$ 0.000	\$ -	\$ 0.001	\$ -	\$ 6.9663
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.820	\$ -	\$ 3.3130
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.909	\$ -	\$ 3.4172
BRAZE POWDER	\$ / Lb.	\$ 4.299	\$ 0.183	\$ 0.015	\$ -	\$ -	\$ -	\$ 5.2744

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx