

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: DECEMBER 1-31, 2023



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 8.394	\$ 1.530	\$ 0.203	\$ 21.665	\$ 12.410	\$ 3.754	\$ 0.991	
Surcharge Applied	\$ 6.394	\$ 1.180	\$ 0.139	\$ 18.665	\$ 3.910	\$ 3.004	\$ 0.341	
304L	\$ / Lb.	\$ 0.639	\$ 0.224	\$ 0.095	\$ -	\$ -	\$ -	\$ 1.1320
309 SS	\$ / Lb.	\$ 0.863	\$ 0.271	\$ 0.084	\$ -	\$ -	\$ -	\$ 1.4354
310 SS	\$ / Lb.	\$ 1.311	\$ 0.295	\$ 0.070	\$ -	\$ -	\$ -	\$ 1.9712
316 SS	\$ / Lb.	\$ 0.767	\$ 0.201	\$ 0.091	\$ 0.467	\$ -	\$ -	\$ 1.7947
316 Ti	\$ / Lb.	\$ 0.767	\$ 0.201	\$ 0.091	\$ 0.467	\$ 0.027	\$ -	\$ 1.8267
321 SS	\$ / Lb.	\$ 0.671	\$ 0.212	\$ 0.094	\$ -	\$ -	\$ -	\$ 1.1543
409 SS	\$ / Lb.	\$ 0.032	\$ 0.138	\$ 0.121	\$ -	\$ 0.020	\$ -	\$ 0.3738
430 SS	\$ / Lb.	\$ -	\$ 0.201	\$ 0.112	\$ -	\$ -	\$ -	\$ 0.3761
A286	\$ / Lb.	\$ 1.630	\$ 0.174	\$ 0.074	\$ 0.258	\$ 0.082	\$ -	\$ 2.6057
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.032	\$ 0.212	\$ 0.112	\$ -	\$ 0.025	\$ 0.001	\$ 0.4575
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.212	\$ 0.113	\$ -	\$ 0.023	\$ -	\$ 0.4184
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.341	\$ 0.4090
Carp 20	\$ / Lb.	\$ 2.238	\$ 0.236	\$ 0.048	\$ 0.579	\$ -	\$ 0.105	\$ 3.7611
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.004	\$ -	\$ 3.5252
Inc 600	\$ / Lb.	\$ 4.604	\$ 0.183	\$ 0.013	\$ -	\$ -	\$ -	\$ 5.6258
Inc 601	\$ / Lb.	\$ 3.868	\$ 0.271	\$ 0.017	\$ -	\$ -	\$ 0.008	\$ 4.8816
Monel 400	\$ / Lb.	\$ 4.220	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.931	\$ 6.0411
Ni200	\$ / Lb.	\$ 6.362	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 7.4555
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.854	\$ -	\$ 3.3494
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.944	\$ -	\$ 3.4549
BRAZE POWDER	\$ / Lb.	\$ 4.604	\$ 0.183	\$ 0.013	\$ -	\$ -	\$ -	\$ 5.6258

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx