

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: June 01 - 30, 2020



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 5.168	\$ 1.140	\$ 0.135	\$ 8.195	\$ 9.013	\$ 2.306	\$ 0.661				
Surcharge Applied	\$ 3.168	\$ 0.790	\$ 0.071	\$ 5.195	\$ 0.512	\$ 1.556	\$ 0.011				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.293	\$ 0.150	\$ 0.049	\$ -	\$ -	\$ -	\$ -	\$ 0.492	\$ 0.030	\$ 0.039	\$ 0.561
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.428	\$ 0.182	\$ 0.043	\$ -	\$ -	\$ -	\$ -	\$ 0.652	\$ 0.039	\$ 0.039	\$ 0.731
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.650	\$ 0.198	\$ 0.036	\$ -	\$ -	\$ -	\$ -	\$ 0.883	\$ 0.053	\$ 0.039	\$ 0.975
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.380	\$ 0.134	\$ 0.047	\$ 0.130	\$ -	\$ -	\$ -	\$ 0.691	\$ 0.041	\$ 0.039	\$ 0.772
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.380	\$ 0.134	\$ 0.047	\$ 0.130	\$ 0.004	\$ -	\$ -	\$ 0.695	\$ 0.042	\$ 0.039	\$ 0.775
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.333	\$ 0.142	\$ 0.048	\$ -	\$ -	\$ -	\$ -	\$ 0.523	\$ 0.031	\$ 0.039	\$ 0.594
409 SS	% / Lb. 0.50%	11.70%	87.30%	0.00%	0.50%	0.00%	0.00%				
	\$ / Lb. \$ 0.016	\$ 0.092	\$ 0.062	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.173	\$ 0.010	\$ 0.039	\$ 0.223
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.134	\$ 0.058	\$ -	\$ -	\$ -	\$ -	\$ 0.192	\$ 0.012	\$ 0.039	\$ 0.243
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.808	\$ 0.117	\$ 0.038	\$ 0.072	\$ -	\$ -	\$ -	\$ 1.034	\$ 0.062	\$ 0.039	\$ 1.135
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.016	\$ 0.142	\$ 0.058	\$ -	\$ 0.003	\$ -	\$ 0.000	\$ 0.219	\$ 0.013	\$ 0.039	\$ 0.271
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.142	\$ 0.058	\$ -	\$ 0.002	\$ -	\$ -	\$ 0.202	\$ 0.012	\$ 0.039	\$ 0.253
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.011	\$ 0.011	\$ 0.001	\$ 0.039	\$ 0.051
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.109	\$ 0.158	\$ 0.025	\$ 0.130	\$ -	\$ 0.054	\$ -	\$ 1.476	\$ 0.089	\$ 0.039	\$ 1.604
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.556	\$ -	\$ 1.556	\$ 0.093	\$ 0.039	\$ 1.689
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.281	\$ 0.122	\$ 0.007	\$ -	\$ -	\$ -	\$ -	\$ 2.411	\$ 0.145	\$ 0.039	\$ 2.594
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 1.917	\$ 0.182	\$ 0.009	\$ -	\$ -	\$ 0.004	\$ -	\$ 2.111	\$ 0.127	\$ 0.039	\$ 2.277
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.091	\$ -	\$ 0.002	\$ -	\$ -	\$ 0.482	\$ -	\$ 2.575	\$ 0.155	\$ 0.039	\$ 2.769
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 3.153	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 3.154	\$ 0.189	\$ 0.039	\$ 3.382
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.478	\$ -	\$ 1.478	\$ 0.089	\$ 0.039	\$ 1.606
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.525	\$ -	\$ 1.525	\$ 0.092	\$ 0.039	\$ 1.656

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx