

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: APRIL 1-30,2022



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 10.668	\$ 1.800	\$ 0.258	\$ 19.059	\$ 8.750	\$ 4.502	\$ 1.479	
Surcharge Applied		\$ 8.668	\$ 1.450	\$ 0.194	\$ 16.059	\$ 0.250	\$ 3.752	\$ 0.829	
304L	\$ / Lb.	\$ 0.867	\$ 0.276	\$ 0.133	\$ -	\$ -	\$ -	\$ -	\$ 1.7255
309 SS	\$ / Lb.	\$ 1.170	\$ 0.334	\$ 0.117	\$ -	\$ -	\$ -	\$ -	\$ 2.1293
310 SS	\$ / Lb.	\$ 1.777	\$ 0.363	\$ 0.098	\$ -	\$ -	\$ -	\$ -	\$ 2.8516
316 SS	\$ / Lb.	\$ 1.040	\$ 0.247	\$ 0.127	\$ 0.401	\$ -	\$ -	\$ -	\$ 2.3569
316 Ti	\$ / Lb.	\$ 1.040	\$ 0.247	\$ 0.127	\$ 0.401	\$ 0.002	\$ -	\$ -	\$ 2.3589
321 SS	\$ / Lb.	\$ 0.910	\$ 0.261	\$ 0.132	\$ -	\$ -	\$ -	\$ -	\$ 1.7574
409 SS	\$ / Lb.	\$ 0.043	\$ 0.170	\$ 0.169	\$ -	\$ 0.001	\$ -	\$ -	\$ 0.6821
430 SS	\$ / Lb.	\$ -	\$ 0.247	\$ 0.157	\$ -	\$ -	\$ -	\$ -	\$ 0.7050
A286	\$ / Lb.	\$ 2.210	\$ 0.214	\$ 0.104	\$ 0.222	\$ 0.005	\$ -	\$ -	\$ 3.4566
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.043	\$ 0.261	\$ 0.157	\$ -	\$ 0.002	\$ -	\$ 0.001	\$ 0.7758
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.261	\$ 0.158	\$ -	\$ 0.002	\$ -	\$ -	\$ 0.7251
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.829	\$ 1.2032
Carp 20	\$ / Lb.	\$ 3.034	\$ 0.290	\$ 0.068	\$ 0.498	\$ -	\$ 0.131	\$ -	\$ 4.9375
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.752	\$ -	\$ 4.6231
Inc 600	\$ / Lb.	\$ 6.241	\$ 0.225	\$ 0.019	\$ -	\$ -	\$ -	\$ -	\$ 7.8203
Inc 601	\$ / Lb.	\$ 5.244	\$ 0.334	\$ 0.023	\$ -	\$ -	\$ 0.009	\$ -	\$ 6.7974
Monel 400	\$ / Lb.	\$ 5.721	\$ -	\$ 0.005	\$ -	\$ -	\$ 1.163	\$ -	\$ 8.2935
Ni200	\$ / Lb.	\$ 8.625	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 10.3273
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.564	\$ -	\$ 4.4036
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.677	\$ -	\$ 4.5353

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx